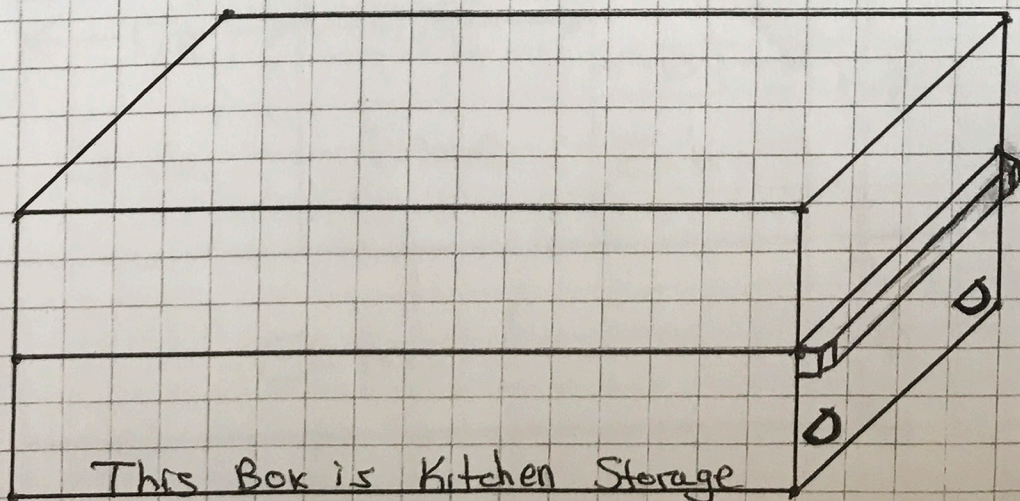
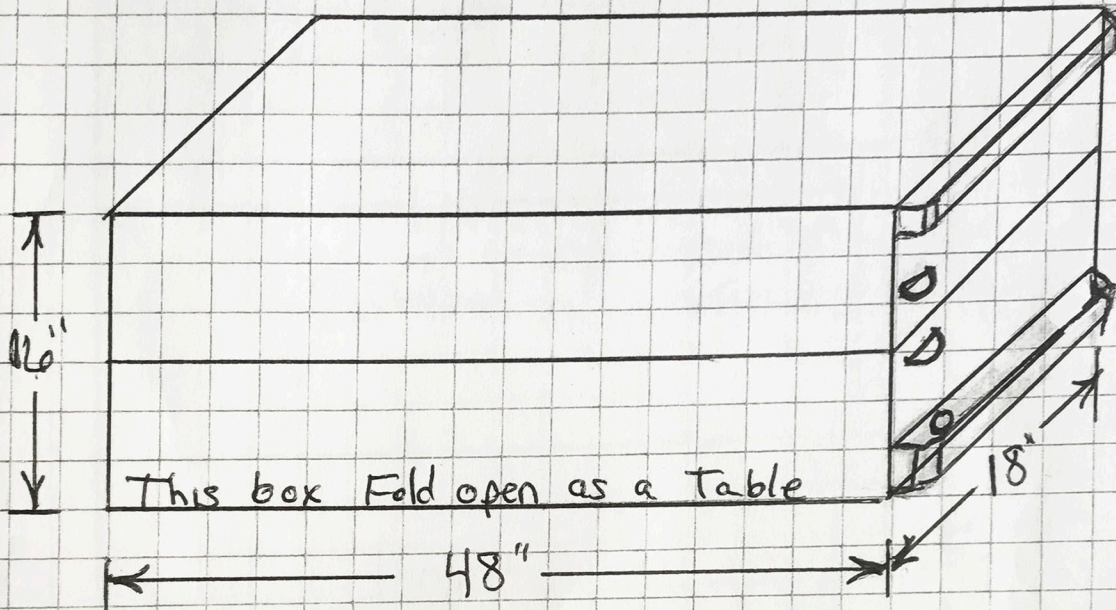
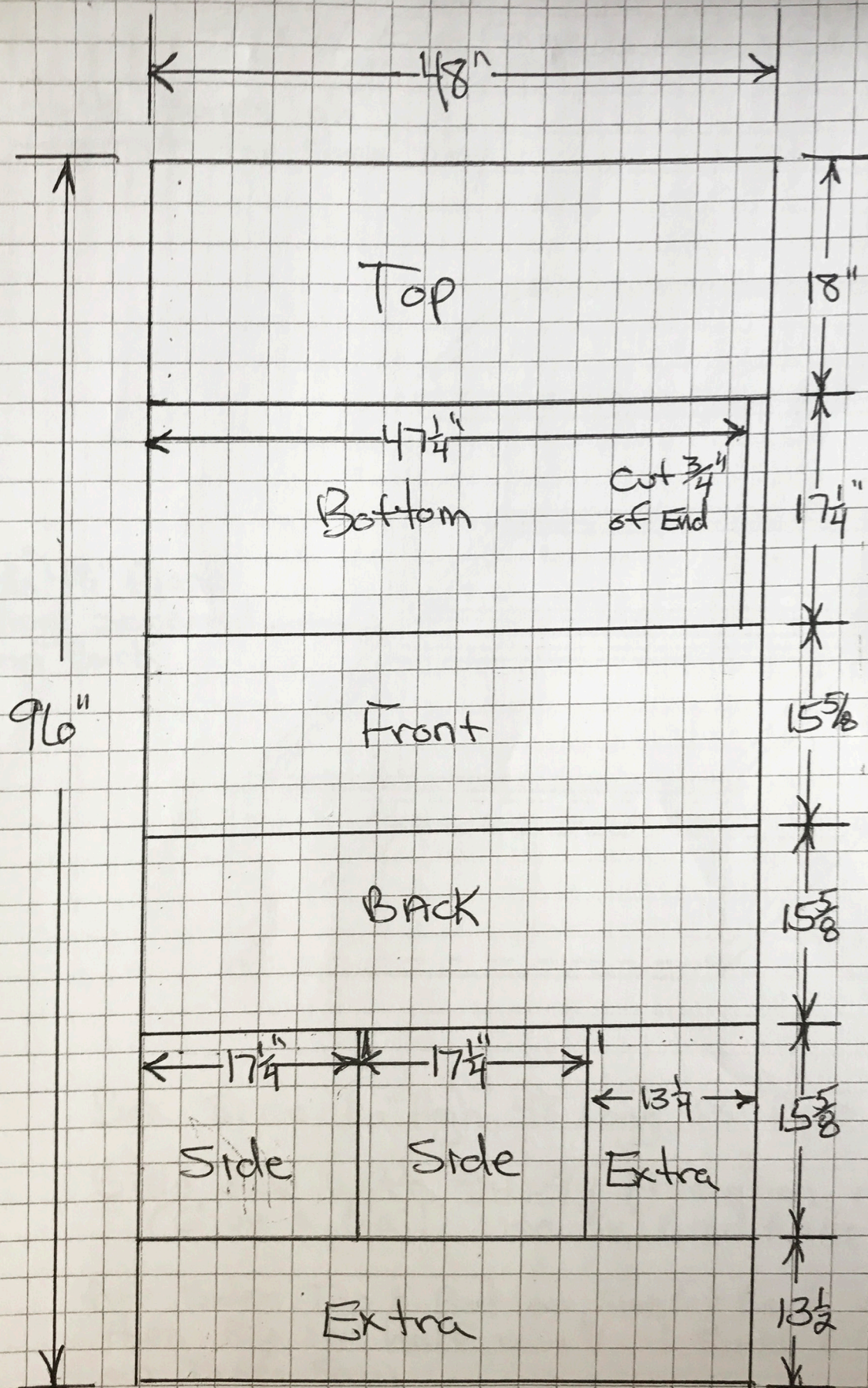


Counselor Cadre Box/ Table

Maximum Weight Per Box
(150 LBS)



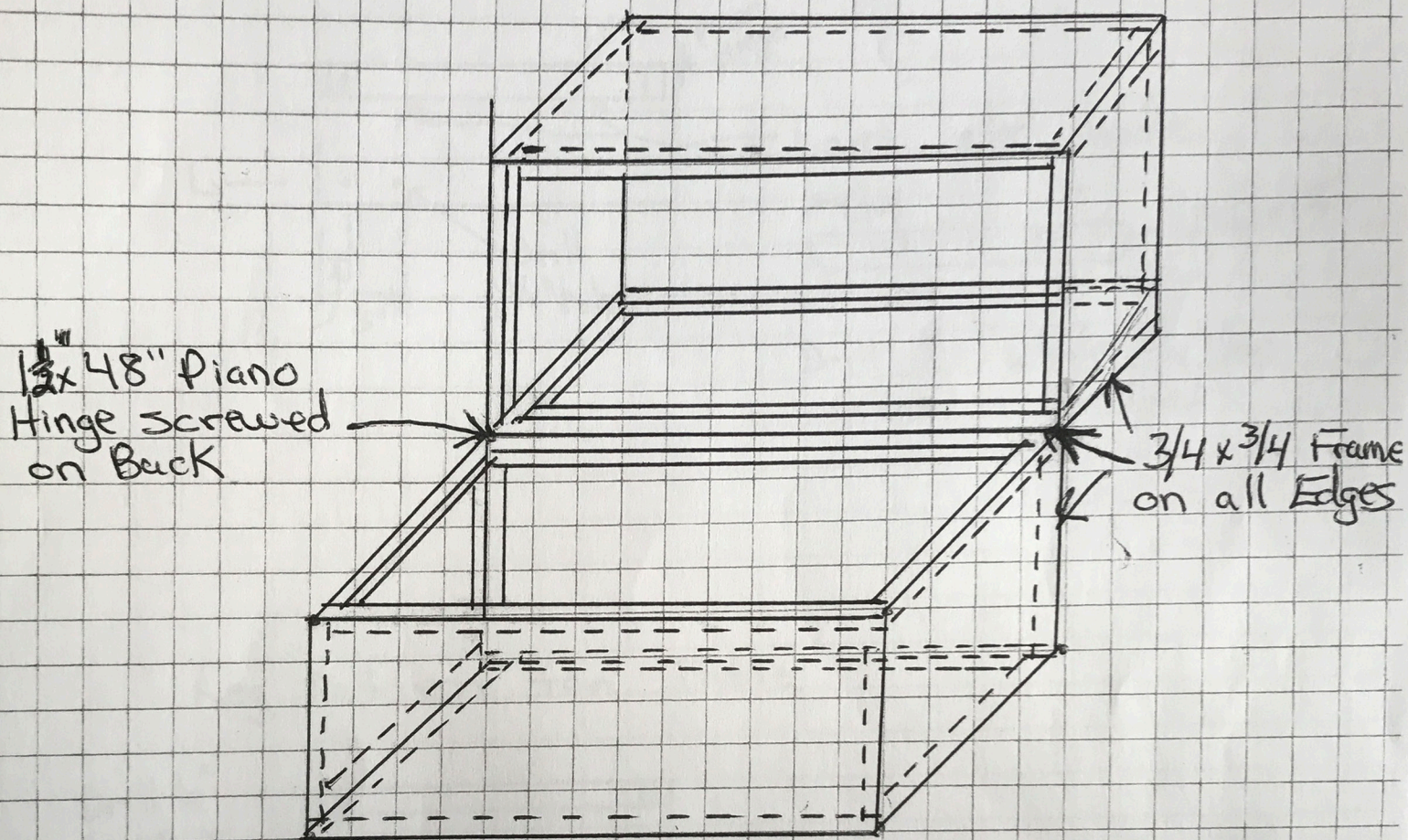
Design By:
Larry DeHaan



Both
Boxes
Same
Cut-out

Box is made of $\frac{3}{8}$ " Fir Plywood
 $\frac{3}{4} \times \frac{3}{4}$ " Edge Frame is made of Pine

Both Boxes go together the same way



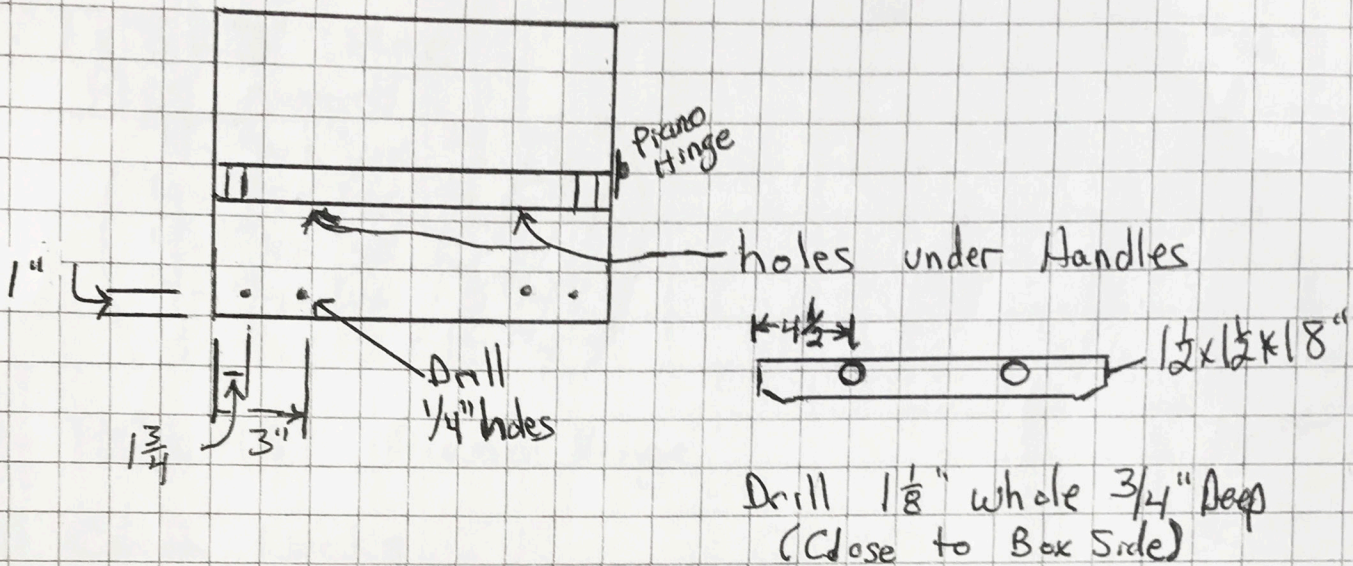
Box Size 16" High, 48" Long, 18" Deep

Build Box with $\frac{3}{4} \times \frac{3}{4}$ " Frame on all Edges
(Glue & Nail) Use $\frac{3}{4}$ " Brad Nails

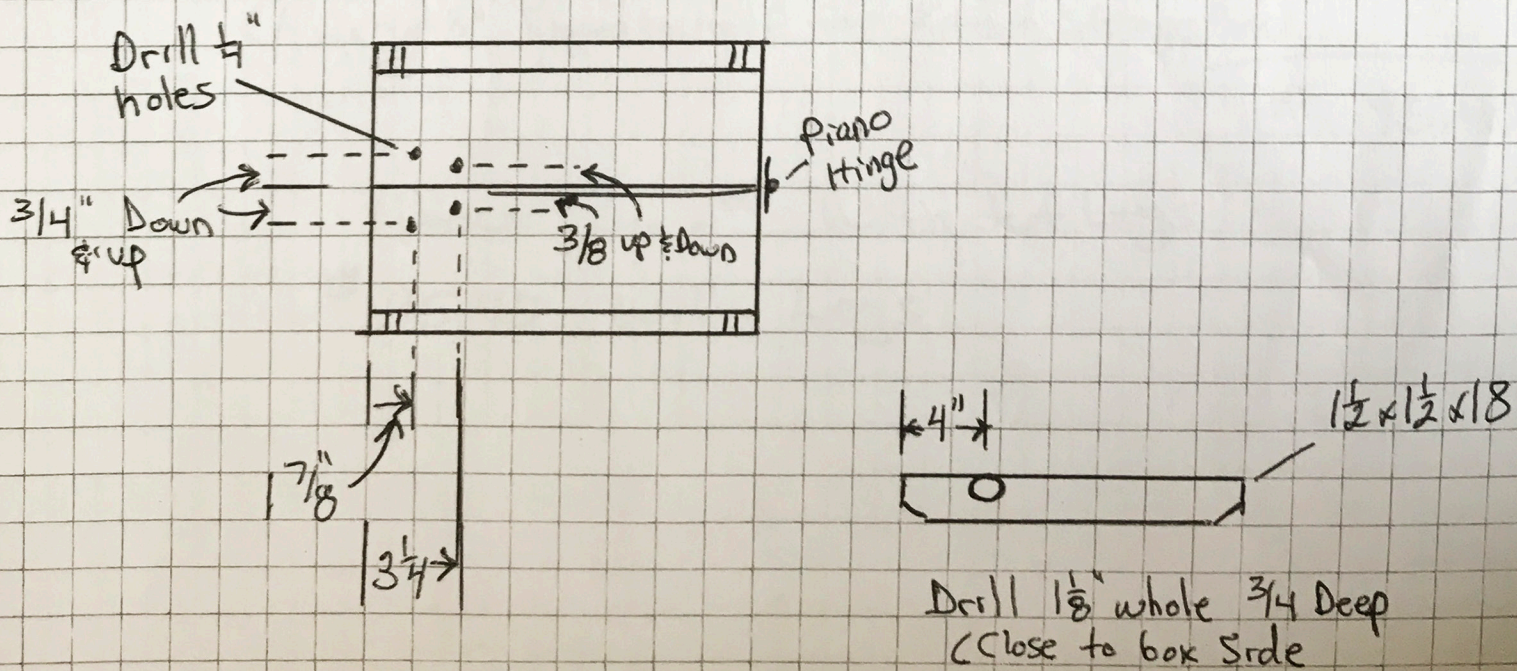
Put Sides, Top & Bottom, Front & Back all Together
then Rip in half on all 4 Sides ($7\frac{15}{16}$ " Rip)
on Table Saw

Add $\frac{3}{4} \times \frac{3}{4}$ " on Edges ripped on Table Saw

Leg Pattern for Kitchen Storage Box



Leg Pattern for Table



Materials Needed

Approx Cost

1- $3\frac{1}{8}$ " x 4 x 8 Fir Plywood (Rough Sawn)

38.00

1- 1 x 8 x 8' Pine

12.00

Rips needed

$4 - 3\frac{1}{4} \times 3\frac{1}{4} \times 47\frac{1}{4}$ "
 $4 - 3\frac{1}{4} \times 3\frac{1}{4} \times 45\frac{3}{4}$ "
 $4 - 3\frac{1}{4} \times 3\frac{1}{4} \times 15\frac{3}{4}$ "
 $4 - 3\frac{1}{4} \times 3\frac{1}{4} \times 13\frac{3}{4}$ "
 $4 - 3\frac{1}{4} \times 1\frac{1}{2} \times 15\frac{3}{4}$ "

1- $1\frac{1}{2}$ " x 48" Piano Hinge

16.00

2- Catch Locks

(2.50 EA)

5.00

4- U-Bolts $2\frac{1}{2}$ " Long for 1" Rod (1.80 EA)
(Cut screw part off after installed)

6.40

4- 1" Conduit Pipe x 36" Long

(4.50 EA)

18.00

2- $2 \times 4 \times 18$ " Rip in Half to $1\frac{1}{2} \times 1\frac{1}{2}$ " for handles ?
(1- $2 \times 4 \times 18$ " Ripped in Half for Kitchen Storage Box)

\$ 95.40

About \$ 66.00 Without Legs

\$ 95.40 With Legs

